HITACHI

Reliable solutions

ZW180





WHEEL LOADER

Model Code: ZW180-5A
Engine power: 128 kW (172 HP)
Operating Weight: 14 270 - 14 99

Engine power: 128 kW (172 HP)
Operating Weight: 14 370 - 14 860 kg
Bucket ISO Heaped: 2.2 - 3.3 m³

Improved Fuel Economy and Amazing Performance

The new ZW180 wheel loader combines excellent fuel economy with enhanced controllability. The "Active Engine Control System" - original Hitachi technology - determines operating status and adjusts engine speed while suppressing machine jerking. The ZW180 offers what is most needed today - fuel efficiency and productivity.

CONTENTS



The New **ZW180** Wheel Loader



ZW Empower your Vision.

A 10% Fuel Saving

The "Active Engine Control System" can reduce fuel consumption by 10%, while enhancing controllability and productivity.

PICK UP

Technology to Cut Fuel Consumption

Here are some fuel-saving techniques: avoiding rapid start of travel, and eliminating energy losses during excavation through variable displacement hydraulic pumps.

10%* Fuel Saving

=

Active Engine Control System



Quick Power Switch (QPS)

New Transmission

NEW Active Engine Control System for Economical Operation and Easy Control



The "Active Engine Control System" plays a key role achieving a 10% fuel saving. Strategically positioned sensors detect movements throughout the machine and adjust engine speed accordingly to eliminate energy losses to maximize fuel conservation. This delivers smooth, fuel-efficient operation.

Active Engine Control System for Digging

 Choosing optimal traction power and breakout force

Reduced fue consumptio

Reduced operating +

► Excessive traction

pedal depression

power by too much

Increased fuel consumptio



Active engine contro

Conventiona

The Active Engine Control System chooses optimal traction power and breakout force for smooth digging while improving fuel efficiency, utilizing data collected from the sensors on the machine.

NEW 2 Selectable Work Modes: Standard and Power Modes



Standard mode is preselected and enough for ordinary work that requires constant power, such as loading. Power mode is selectable when extra power is needed.

A Power Mode

Select this mode when extra power is needed, such as climbing a steep slope or getting the job done quickly.

B Quick Power Switch (QPS)

Pressing the Quick Power Switch on the lever selects the Power mode. When switching forward/reverse, or when a reduction in traction is detected, the Standard mode resumes automatically. The Quick Power Switch helps save more fuel compared to operation when the Power mode is constantly selected.

NEW

ECO Mark Indicator for Fuel-Efficient Operation



onitor indication items:

Clock, oil replacement intervals, travel speed, mileage, hour meter

The ECO mark indicator turns on when fuel-efficient operation is activated. This function encourages operators to utilize fuel-efficient operation.

^{*} Compared to the conventional ZW180

Enhanced Controllability

Hitachi analyzed various wheel loader operations including digging, approach to a dump truck, operation after dumping and travel.

This led to the development of strategies to improve wheel loader controllability.

PICK UP

New Transmission with 5 speed gears

The new transmission comes standard with the Auto mode* that can automatically select an optimum gear according to the load, thereby reducing fuel consumption. Especially, the new transmission has 5 speed gears which can keep fuel efficient engine rpm more easily compared to the conventional transmission with 4 speed gears.

* AUTO1 (1st-5th gear) and AUTO2 (2nd-5th gear) are selectable using travel mode selector.



Travel mode selector

MENA

Levers for Easy Operation



Fingertip control



wo levers

Grip contro

In order to offer more efficient and comfortable operation, a new type of lever is employed to suit both fingertip control and grip control

* A variety of lever patterns are available depending on job needs and operator's preference.

NEW

Speed-responding Clutch Cut-off System



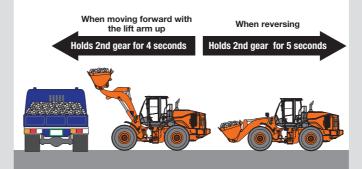
Clutch cut-off timing is adjusted by sensing travel speed and pedal depression for smooth, efficient truck loading. The Flat mode, Slope mode and OFF are selectable by switch control according to job requirements.



Clutch cut position switch

NEW

Shift Change Delay Mode (Optional)



Shift change delay mode is provided to avoid an excessive rise in travel speed during digging and loading. When moving forward with the lift arm up, the second gear is kept for four seconds to prevent over-speed. When reversing, the second gear is kept for five seconds. These delays to third gear help to keep fuel consumption down ensuring smooth loading.

Lift Arm restriction valve

ZW180

This restriction valve suppresses the shaking of the machine when the lift arm stops to improve operator comfort and avoid load spills.



Lift Arm Auto Leveler (Optional)

The lift arm can be automatically stopped at an preset level for efficient truck-loading, and lowering the bucket after dumping. The operator can concentrate on traveling without worrying about the lift arm.

6

Operator-Friendly Features to Improve Operator Comfort

The cab is both comfortable and functional with a series of features aimed at reducing operator fatigue.

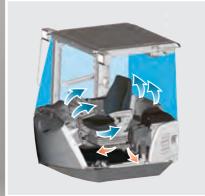
PICK UP

Bi-Level Auto Air Conditioner

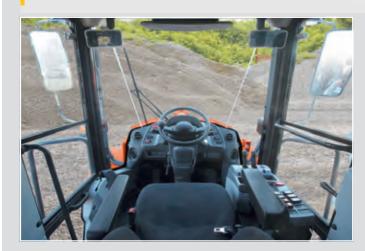
This auto air conditioner has bi-level control function: warming at foot space and cooling at overhead.

The pressurized cab shuts out dust, keeping the cab interior clean. In dusty environments, optional external double-filters are available for the air conditioner.





Panoramic Cab



The spacious panoramic cab offers near all-round visibility through pillar-less bonded windows. The seat and steering wheel can be adjusted to suit the operator, keeping the operator in an optimum position. In-cab noise is suppressed further. Even when the going gets tough, the operator can feel comfortable with less fatigue.

Tiltable Steering Wheel

The steering wheel is tiltable to fit the wheel to the operator for comfortable operation.



Tiltable steering wheel

Comfort-Designed Suspension Seat

The mechanical suspension seat absorbs shocks and vibration from the machine in order to reduce operator's physical stresses to the operator.

* The air suspension seat is available as an option.



Suspension seat

AM/FM Radio with 2 Speakers

The AM/FM radio has an autotuning feature and the 2 speakers stereo system provides excellent sound quality.

The player pocket can hold a cell phone.

* An AUX port (stereo mini jack) is an option for connection with a mobile music player for entertainment during breaks



AM/FM radio with 2 speakers



Player holde

NEW Rearview Monitor (Optional)

The rearview monitor allows the operator to see the rear of the machine, including a view behind the counterweight. This rearview monitor enhances safe operation.



Rearview camera Rearview monitor

An Array of Convenient Accessories



Large storage space



Hot and cool



it defroster

Rear air outlet



Glove compartment, cigarette lighter and ashtray

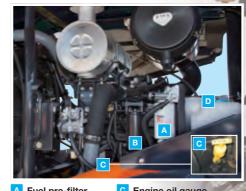
Simplified Maintenance with Proven Support System

Hitachi Support Chain offers a comprehensive suite of support services for customers.

PICK UP

Simplified Maintenance

The engine cover swings up to provide a wide service space. Filters are concentrated for easy inspection and servicing from the ground.



B Main fuel filter

Window washer tank



The main frame and its joins are thoroughly strengthened. The boxsection structure is adopted around center pins, where concentrated forces are applied, for

Robust frame

reinforcement. Frame plate

thicknesses are optimally determined by 3D stress analysis.

Wide Fin Pitch Radiator (Optional)

Wide fin pitch radiator is available for use in dusty environments, where there are large amounts of airborne debris, to avoid dust clogging and overheating as a result. Air blowing is easy and simple



Automatic Reversible Cooling Fan (Optional) to Reduce Dust Deposits



The automatic reversible cooling fan is available to keep the radiator clean at all times. The cooling fan is automatically selfreversed every 30 minutes to blow dust off the radiator. The cover swings up for efficient air blowing.

Parts and Service

Parts

Hitachi Global Online Network, a parts supply system, is linked with CPD (Central Parts Depot), overseas depots and dealers abroad to deliver on-line parts information, including in-stock parts, order receptions, shipments and delivery period of over one million parts and components.

HITACH

Genuine Hitachi Parts

Genuine Hitachi parts, meeting Hitachi stringent quality standards, are guaranteed according to Hitachi warranty standards. The use of genuine Hitachi parts, including engine, fuel, hydraulic oil and filters, may slash running costs, and extend machine life.

Service

ConSite

ConSite is a full-package service menu which is designed for Hitachi's machines used around the world. We closely monitor and support each machine working at each job site from various aspects, ensuring the best-tuned machines that are accommodated for the site condition and meet your specific needs.



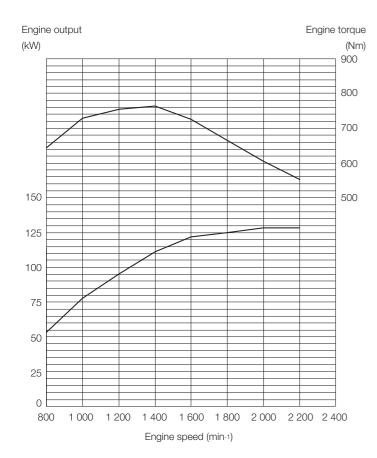
Technical Training

On-site servicing matters despite locations to keep the machine at peak performance and reduce downtime.

Technical Training Center (TTC), located in Japan, educates and trains service technicians and service support personnel coming from Hitachi dealers and factories on the globe according to the international training programs.

SPECIFICATIONS

ENGINE	
Model	CUMMINS QSB6.7
Type	4-cycle water-cooled, direct injection
Aspiration	Turbocharger and intercooled
No. of cylinders	6
Maximum power	
SAE J1995/ISO14396, gross	128 kW (172 HP) at 2 200 rpm
SAE J1349/ISO 9249, net	125 kW (168 HP) at 2 200 rpm
Rated power	
SAE J1995, gross	128 kW (172 HP) at 2 200 rpm
Maximum torque	763 Nm at 1 400 min-1 (rpm)
Bore and stroke	107 mm X 124 mm
Piston displacement	6.690 L
Batteries	2 X 12 V
Air cleaner	Two element dry type with restriction indicator



POWER TRAIN	
Transmission	Torque converter, countershaft type powershift with computer-controlled automatic shift and manual shift features included.
Torque converter	Three element, single stage, single phase
Main clutch	Wet hydraulic, multi-disc type
Cooling method	Forced circulation type
Travel speed* Forward / Re	everse
1st	5.9 / 6.1 km/h (5.8 / 6.1 km/h)
2nd	11.5 / 11.8 km/h (12.0 / 12.6 km/h)
3rd	17.0 / 26.0 km/h (18.1 / 27.7 km/h)
4th	24.8 km/h (26.4 km/h)
5th	38.5 km/h (38.5 km/h)
*With 20.5-25-12PR (L3) ti	res

(): Data at Power Mode

AXLE AND FINAL DRI	VE
Drive system	Four-wheel drive system
Front & rear axle	Semi-floating
Front	
Rear	Trunnion support
Reduction and	Two stage reduction with conventional differenti
Oscillation angle	
	Heavy-duty planetary, mounted outboard
TIRES	
Tire size	20.5-25-12PR (L3)
Optional	Refer to standard & optional equipment list
BRAKES	
Service brakes	Outboard mounted fully hydraulic 4 wheel wet of
	brake. Front & rear independent brake circuit
Parking brakes	Spring applied, hydraulically released, dry disc type with external output shaft
	type with external output shart
STEERING SYSTEM	
* '	Articulated frame steering
0 0	Each direction 40°; total 80°
No. x Bore x Stroke	Double-acting piston type
No. A Dole A Stroke	2 X 7 O THILL X 442 THILL
HYDRAULIC SYSTEM	
TITULIAULIU SISILIVI	
Arm and bucket are contro	olled by independent control lever
Arm and bucket are control Arm controls	Four position valve ; Raise, hold, lower, float
Arm and bucket are control Arm controls Bucket controls with autor	Four position valve; Raise, hold, lower, float matic bucket return-to-dig control
Arm and bucket are control Arm controls Bucket controls with autor	Four position valve; Raise, hold, lower, float matic bucket return-to-dig control Three position valve; Roll back, hold, dump
Arm and bucket are control Arm controls Bucket controls with autor Main pump (Serve as stee	Four position valve; Raise, hold, lower, float matic bucket return-to-dig control Three position valve; Roll back, hold, dump ring pump)
Arm and bucket are control Arm controls Bucket controls with autor Main pump (Serve as stee	Four position valve; Raise, hold, lower, float matic bucket return-to-dig control Three position valve; Roll back, hold, dump
Arm and bucket are control Arm controls Bucket controls with autor Main pump (Serve as stee	Four position valve; Raise, hold, lower, float matic bucket return-to-dig control Three position valve; Roll back, hold, dump ring pump) Variable Displacement Axial Plunger Pump 210 L/min at 2 200 min-1 (rpm)
Arm and bucket are control Arm controls	Four position valve; Raise, hold, lower, float matic bucket return-to-dig control Three position valve; Roll back, hold, dump ring pump) Variable Displacement Axial Plunger Pump 210 L/min at 2 200 min-1 (rpm) 27.4 MPa
Arm and bucket are control Arm controls	Four position valve; Raise, hold, lower, float matic bucket return-to-dig control Three position valve; Roll back, hold, dump ring pump) Variable Displacement Axial Plunger Pump 210 L/min at 2 200 min-1 (rpm) 27.4 MPa Fixed Displacement Gear Pump
Arm and bucket are control Arm controls	Four position valve; Raise, hold, lower, float matic bucket return-to-dig control Three position valve; Roll back, hold, dump ring pump) Variable Displacement Axial Plunger Pump 210 L/min at 2 200 min-1 (rpm) 27.4 MPa Fixed Displacement Gear Pump 80.5 L/min at 2 200 min-1 (rpm)
Arm and bucket are control Arm controls	Four position valve; Raise, hold, lower, float matic bucket return-to-dig control Three position valve; Roll back, hold, dump ring pump) Variable Displacement Axial Plunger Pump 210 L/min at 2 200 min-1 (rpm) 27.4 MPa Fixed Displacement Gear Pump 80.5 L/min at 2 200 min-1 (rpm)
Arm and bucket are control Arm controls Bucket controls with autor Main pump (Serve as stee Maximum flow Maximum pressure Fan pump Maximum flow Maximum flow Maximum flow Maximum flow Maximum flow Maximum flow Maximum pressure	Four position valve; Raise, hold, lower, float matic bucket return-to-dig control Three position valve; Roll back, hold, dump ring pump) Variable Displacement Axial Plunger Pump 210 L/min at 2 200 min-1 (rpm) 27.4 MPa Fixed Displacement Gear Pump 80.5 L/min at 2 200 min-1 (rpm) 14.7 MPa
Arm and bucket are control Arm controls	Four position valve; Raise, hold, lower, float matic bucket return-to-dig control Three position valve; Roll back, hold, dump ring pump) Variable Displacement Axial Plunger Pump 210 L/min at 2 200 min-1 (rpm) 27.4 MPa Fixed Displacement Gear Pump 80.5 L/min at 2 200 min-1 (rpm) 14.7 MPa

SERVICE REFILL CAPACITIES	
Fuel tank	235 L
Engine coolant	25 L
Engine oil	25 L
Torque converter & transmission	30 L
Front axle differential & wheel hubs	34 L
Rear axle differential & wheel hubs	35 L
Hydraulic oil tank	100 L

..... 10.9 s (10.6 s)

Filters ..

Hydraulic cycle times

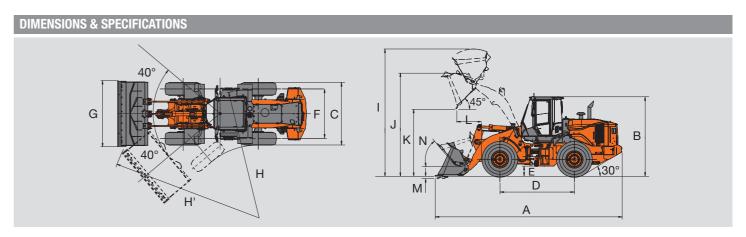
Total (): Data at Power Mode

Lift arm raise 5.9 s (5.7 s) Lift arm lower 3.6 s (3.6 s)

Bucket dump 1.4 s (1.3 s)

Bucket: 1 x 150 mm x 495 mm

Full-flow 15 micron return filter in reservoir

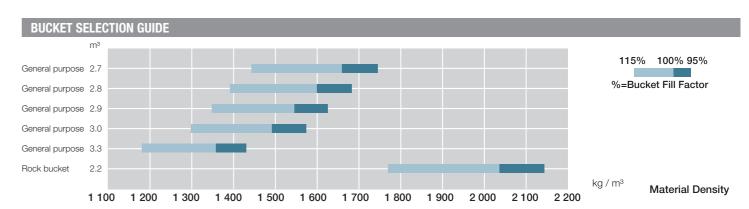


			Standard arm					High lift Arm	
Bucket type			General purpose Rock bucket						General purpose
			В	olt-on cutting ed	ge	Bolt-on teeth		Bolt-on teeth	Bolt-on cutting edge
Bucket capacity	ISO heaped	mз	2.8	3.0	3.3	2.7	2.9	2.2	2.4
. ,	ISO struck	mз	2.4	2.6	2.9	2.3	2.5	1.9	2.0
A Overall length		mm	7 790	7 840	7 920	7 940	7 990	7 820	8 250
B Overall height		mm				3 280			
C Width over tires		mm				2 610			
D Wheel base		mm				3 100			
E Ground clearance		mm				395			
F Tread		mm	2 050						
G Bucket width		mm				2 690			
H Turning radius (Cente	erline of outside tire)	mm				5 300			
H' Loader clearance rad	dius, bucket in carry position	mm	6 200	6 210	6 230	6 240	6 260	6 210	6 370
 Overall operating hei 	ight	mm	5 290	5 340	5 420	5 290	5 340	5 230	5 580
J Height to bucket hin	ge pin, fully raised	mm			3 9	920			4 320
K Dumping clearance	45 degree, full height	mm	2 800	2 760	2 710	2 690	2 660	2 770	3 290
L Reach, 45 degree du	ump, full height	mm	1 070	1 100	1 160	1 150	1 190	1 070	1 130
M Digging depth (Horiz	contal digging angle)	mm	100	100	100	110	110	110	170
N Max. roll back at car	ry position	deg				50			'
0	Straight	kg	11 760	11 710	11 630	11 940	11 890	11 460	9 990 **
Static tipping load *	Full 40 degree turn	kg	10 130	10 080	10 010	10 300	10 260	9 820	8 590 **
Breakout force	, , , , , , , , , , , , , , , , , , ,	kgf	11 970	11 450	10 740	13 040	12 430	14 430	12 310
		kN	117	112	105	128	122	141	121
Operating weight (with RC	OPS/FOPS cab) *	kg	14 640	14 680	14 730	14 580	14 610	15 070	15 060 **

Note: All dimensions, weight and performance data based on ISO 6746-1:1987,ISO 7131:2009 and ISO 7546:1983
*: Static tipping load and operating weight marked with 'include 20.5-25-12PR(L3) tires (No ballast) with lubricants, full fuel tank, 1 350kg counter weight, ROPS cab and operator.
**: High lift Arm use the 1 660 kg counter weight. Others are same as avobe.
Machine stability and operating weight depend on counterweight, tire size and other attachments.

WEIGHT CHANGE

Option item		Operating weight	Tipping load (kg)		Overall width	Overall height	Overall length
		(kg)	Straight	Full turn	(mm) (outside tire)	(mm)	(mm)
Tire	20.5-25-12PR (L3)	±0	±0	±0	±0	±0	±0
	20.5-25-16PR (L3)	+30	+20	+10	±0	±0	±0
	20.5R25 (L3)	+180	+140	+120	+20	+10	-10
	20.5R25 (L5)	+610	+460	+400	+40	+30	-20
Belly guard		+160	+90	+80	-	-	-
1 660 kg Counter weight		+310	+790	+700	-	-	-



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12

EQUIPMENT

OPERATOR'S STATION	
Adjustable steering column	•
Ashtray, cigar lighter	•
Audio	
AM/FM radio	•
AM/FM radio with AUX for digital audio player	0
Auto control air conditioner	
with single intake filter	•
with double intake filter	0
Cab	
ROPS (ISO3471), FOPS (ISO3449)	•
Coat hook	•
Front/Rear defroster	•
Glove compartment	•
Rear view camera & monitor	0
Rear view mirrors	
Inside (2)	•
Outside (2)	•
Retractable seat belt, 50mm	•
Rubber floor mat	•
Seat	
Mechanical suspension seat: fabric, high back, adjustable for armrest angle, fore-aft position, reclining angle and weight-height.	•
Air suspension seat with headrest and heater: fabric, high back, adjustable for armrest angle, damper, fore-aft position, headrest height and angle, inclination of the seat, lumbar support, reclining angle, seat depth and weight-height.	0
Storage	
Cup holder	•
Digital audio player holder	•
Document holder	•
Hot & cool box	•
Seatback pocket	•
Sun visor	•
Textured steering wheel with spinner knob	•
Safety glass (tempered)	•
Windshield washer front and rear	•
Windshield wipers front and rear	•
ELECTRICAL SYSTEM	
Backup alarm	
Batteries Chandraid hatterias (114ALL 76FA)	
Standard batteries (114AH-765A)	•
Large capacity batteries (147AH-930A)	0
Battery disconnect switch	0
12V power outlet	0

	Standard	equipmen
_	 otal lual u	edaibiliei

O Optional equipment

Fan	
Cooling fan with heat sensing	•
Automatic reversible cooling fan with heat sensing	0
Fan guard	•
Radiator	
Standard fin pitch radiator	•
Wide fin pitch radiator	0

LIGHTS	
Brake & tail lights	•
Clearance lights	•
Headlights	•
Rotating lamp	0
Turn signals with hazard switch	•
Work lights	
Front lights on cab (2)	•
Rear lights on rear grille side cover (2)	•
Additional front lights on cab (2)	0
Rear lights on cab (2)	0

POWER TRAIN	
Automatic transmission with load sensing system	•
Clutch cut position switch	•
Differential	
Conventional differential	•
LSD (Limited Slip Differential, front)	0
DSS (Down Shift Switch)	•
Forward/Reverse lever	•
Power mode switch	•
Quick power switch	•
Travel mode selector (Auto1-Auto2)	•
1st speed fixed switch	•

	INGINE		
Air i	intake		
	Rain cap	•	
	Pre-cleaner (Sy-Klone)	0	
	Pre-cleaner (Bowl type)	0	
Air 1	filter double elements	•	
Car	tridge-type engine oil filter	•	
Cartridge-type fuel pre-filter		•	
Cartridge-type fuel main filter			
Eng	gine oil remote drain	•	
			•

MONITORING SYSTEM	
Gauge: coolant temperature, fuel, transmission oil temperature	•
Indicator lights: air filter restriction, brake oil low pressure, clearance lights, control ever lock, discharge warning, emergency steering, engine warning, fan reverse, fuel filter restriction, forward/reverse selector switch, high beam, hydraulic oil temperature, maintenance, parking brake, power mode, preheat, seat belt, service, transmission oil temperature, transmission warning, turn signals, water separator, work lights	•
LCD monitor display: clock, ECO, F-N-R/Shift position, hold, hour meter, odometer, replacement intervals, ride control, speedometer	•
Warning lights: brake oil low pressure, engine oil low pressure, overheat, steering oil low pressure	•

BRAKE SYSTEM	
Front & rear independent brake circuit	•
Outboard mounted fully hydraulic 4 wheel wet disc	•
Pedal	
Single brake pedal	•
Double (LH & RH) brake pedal	0
Spring-set/Hydraulic-released parking brake	•

HYDRAULIC SYSTEM Bucket auto leveler (Automatic return to dig control)	
Control lever	
for 2 spools control valve	
2 levers	6
Multifunction lever (MF lever)	9

for 3 spools control valve

MF lever & AUX lever for 3rd function



2 levers & AUX lever for 3rd function



	- Inside layout pattern (3rd - bucket - liftarm)	0
	- Outside layout pattern (Bucket - liftarm - 3rd)	0
Control leve	r lock switch	•
Dual lift arm	auto leveler	0
Hydraulic filt	ers	•
Lift arm float	t system	•
Reservoir sig	ght gauge	•
Ride control	system (OFF-AUTO type)	0

TIRES	
20.5-25-12PR (L3)	•
20.5-25-16PR (L3)	0
20.5R25 (L3)	0

MISCELLANEOUS

Articulation lock bar	•
Belly guard (Bolt on type)	0
Bucket cylinder guard	0
Counter weight	
1 350 kg counter weight	•
1 660 kg counter weight	0
Drawbar with locking pin	•
Emergency steering	0
Fenders	
for 20.5-25-12PR	
Front & half covered rear fenders	•
Front & full covered rear fenders with mud flaps	0
Front & half covered rear fenders with mud flaps	0
Global e-service	•
Lift arm	
Standard lift arm	•
High lift arm	0
Lift & tie down hooks	•
On board information controller	•
Pilfer proof	
Battery cover with locking bracket	•
Lockable engine cover	•
Lockable fuel refilling cap	•
Auditornal contestination in alterial and aller and a series and a series and first fill	

Anti-vandal protection, includes lockable engine enclosure, and fuel fill

Standard and optional equipment may vary by country, so please consult your Hitachi dealer for details.

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Hitachi Environmental Vision 2050

Our Environmental Vision envisions a low-carbon society; a resource efficient society; a harmonized society with nature. To achieve such a sustainable society, we have established a set of long-term environmental targets called Hitachi Environmental Innovation 2050.

Reducing Environmental Impact by New ZW

Hitachi makes a green way to cut carbon emissions for global warming prevention according to LCA*. New ZW utilizes many technological advances, including the new standard mode which optimizes fuel efficiency. Hitachi has long been committed to recycling of components, such as aluminum parts in radiators and oil coolers. Resin parts are marked for recycling.

*Life Cycle Assessment - ISO 14040



Before using a machine with a satellite communication system, please make sure that the satellite communication system complies with local regulations, safety standards and legal requirements. If not so, please make modifications accordingly.

These specifications are subject to change without notice.

Illustrations and photos show the standard models, and may or may not include optional equipment, accessories, and all standard equipment with some differences in color and features. Before use, read and understand the Operator's Manual for proper operation.

 Hitachi Construction Machinery Co., Ltd. www.hitachi-c-m.com

KL-EN066Q 19.06 (KA / AK,MT3)